

Ares Seiki

19200 baud, 7 data, even, 1 stop
Software flow control XON/XOFF
ASCII data

Parameter Number	Value
9001	2
9002	2
9003	2
9004	2
9005	2
9006	2
9007	2
9008	2
9009	2
9010	2
9011	2
9012	2
9013	2

Note: When device 2 is selected for parameters 9001 to 9013, the 9300 to 9328 parameters will be the only parameters that affect the device 2. Changing 9100-9128 will have no effect.

Parameter Number	Value	Parameter Number	Value
9301	SER	9315	0
9302	0	9316	30
9303	3	9317	0
9304	0	9318	0
9305	0	9319	0
9306	3	9320	
9307	0	9321	0
9308	3	9322	0
9309	1	9323	0
9310		9324	0
9311	0	9325	0
9312	1	9326	0
9313	0	9327	0
9314	0	9328	0